CONTROL KIT
Model: CK-65

Designed for controlling oil fired heating appliances using a Honeywell R8184G or equivalent Primary Control. The control operates the burner motor and the power venter together. A solenoid valve is used to control burner operation.

ITEMS INCLUDED IN KIT
1- Junction box with mounted pressure switch and solid state post purge control
1- WMO-1 Secondary Safety Switch
1- Delay oil solenoid valve with preset pre-purge
1- 2 ft. length of ¼" aluminum tubing
2- Flexible conduit connector
1- ¼" tubing connector

READ THESE INSTRUCTIONS CAREFULLY AND COMPLETELY BEFORE PROCEEDING WITH THE INSTALLATION.

This device MUST be installed by a qualified agency in accordance with the manufacturer's installation instructions. The definition of a qualified agency is: any individual, firm, corporation or company which either in person or through a representative is engaged in, and is responsible for, the installation and operation of HVAC appliances, who is experienced in such work, familiar with all the precautions required, and has complied with all the requirements of the authority having jurisdiction.

Please retain these instructions after installation.

Installed By: __________________________ Phone: __________________________ Installation Date: __________

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INSTALLATION AND ADJUSTMENTS

MOUNTING JUNCTION BOX
The junction box can be mounted at the venter or remotely mounted away from the venter. (See Fig. 1 & Fig. 2)

1. Remove one of the knockouts from the side of the junction box where the pressure switch is mounted. Install the flexible conduit connector onto the CK-65 junction box and secure with fastening nut. If remote mounting the CK-65 junction box, mount the flexible conduit connector onto a 2" x 4" installer supplied junction box.

2. Fasten the flexible conduit from the SWG Venter into the conduit connector. Mount the CK-65 junction box or installer supplied junction box onto the wall or floor joist without straining the flexible conduit. Fasten the CK-65 junction box through the four dimpled locations on the base of the box. (See Fig. 3)

OIL FIRED SECONDARY SAFETY SWITCH
Installation of a SECONDARY SAFETY SWITCH is recommended for detecting flue gas spillage from a blocked flue system and/or inadequate draft.

Figure 1

Figure 2

Figure 3
MOUNTING IN THE VENT PIPE
See the appliance manufacturer's instructions for the specific location. If the appliance manufacturer does not specify a location, refer to figure 5.

1. Drill or pierce a clean hole (about \( \frac{3}{4}" \) diameter) in the vent pipe near the appliance outlet. (See Figure 5)

2. The heat transfer tube must have the fiber gasket installed against the mounting plate before attaching the unit to the vent pipe.

3. Insert the heat transfer tube with gasket into the \( \frac{3}{4}" \) diameter hole placed in the vent pipe during step 1.

4. Secure the assembly to the vent pipe with a minimum of 4 sheet metal screws. The channel must be mounted horizontally, unless specified differently by the appliance manufacturer. (See Figure 5)

CAUTION: Disconnect electrical power supply to the appliance when wiring the blocked vent switch.

WARNING: Switch connection channel must be mounted horizontally, unless specified differently by the appliance manufacturer.

CAUTION: Disconnect electrical power supply to the appliance when wiring the blocked vent switch.
PRESSURE SWITCH SENSING TUBE INSTALLATION
1. Attach the \( \frac{1}{4} \)" tubing connector to the pressure tube on the SWG Venter. (See Fig. 3)
2. Connect the supplied \( \frac{1}{4} \)" aluminum tubing to the tubing connector. Route the tubing to the CK-65 junction box and connect the tubing to the pressure switch. When routing the tubing, avoid kinking the tubing by bending the tubing too sharply. For remote mounted CK-65 Junction Box, use a \( \frac{1}{4} \)" OD copper, aluminum or plastic tubing and route the tubing to avoid contact with any heat source.

PROVING SWITCH ADJUSTMENTS
After proper air flow is established, the pressure switch adjustment is made by turning the pressure switch adjustment screw clockwise (See Fig. 6) until burner operation stops. Turn the adjustment screw counterclockwise until burner ignites. Turn the adjustment screw an additional \( \frac{1}{4} \) to \( \frac{3}{4} \) turn counterclockwise to ensure adequate switch adjustment.

WARNING: Failure to properly adjust the pressure switch as specified above could lead to improper operation of the pressure switch which will result in a hazardous condition and bodily harm!

POST PURGE TIMING ADJUSTMENT
To adjust the post purge time, rotate the timer adjustment on the timer counterclockwise to increase the operation time. To decrease the operation time, rotate the timer adjustment clockwise. (See Fig. 7) Typical post purge time should be between 3 to 5 min.

WIRING INSTRUCTIONS
CAUTION: DISCONNECT ELECTRICAL POWER WHEN WIRING POWER VENTER

Wire the venter motor and controls in accordance with the National Electrical Code, manufacturer’s recommendations and/or applicable local codes. UNITS MUST BE GROUNDED. Check ground circuit to make certain that the unit has been properly grounded. The wiring should be protected by an over current circuit device rated at 15 amperes. CAUTION must be taken to ensure that the wiring does not come into contact with any heat source. All line voltage and safety control circuits, between the venter and the appliance, MUST be wired in accordance with the National Electrical Code for class one wiring or equivalent methods. Refer to wiring diagrams A and B for typical wiring installations.
SYSTEM CONTROL CHECK OUT PROCEDURES
1. Adjust the thermostat to call for heat and observe the power venting system for proper operation sequence. (Repeat if necessary)
   a. Thermostat calls for heat.
   b. Relay is energized and venter motor starts.
   c. Pressure switch closes and burner starts.
   d. Thermostat is satisfied, the burner stops and venter motor should operate for approximately 3 to 5 minutes.
2. While system is operating, disconnect power to the venter motor. This should open the pressure switch contacts and stop burner operation.
3. Allow vent system to cool. Disconnect the vent pipe between the venter inlet and the appliance outlet. Block the vent pipe with a noncombustible material. Activate the heating system with the main burner operating. Allow approximately 2 minutes or less for the secondary safety switch to deactivate the burner. Reset safety switch and repeat.

TROUBLE SHOOTING HINTS
1. Main burner does not fire when thermostat calls for heat with venter operating.
   a. Check pressure switch adjustment.
   b. Check fuel flow.
   c. Check wiring connections between pressure switch and burner.
   d. Check pressure switch for continuity across terminals, during venter operation.
2. Venter does not activate when thermostat calls for heat:
   a. Jump wire the terminals L1 and M to ensure motor operation.
   b. Check wiring.
3. Flue gas odor:
   a. Check system draft.
   b. Check post purge venting time.
   c. Check for negative pressure in building.
Warranty
For warranty information about this or any Field Controls product, visit:
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