

24 VAC SYSTEM CONTROL KIT

Model: CK-91F and CK-91FG



Designed for use with the SWG Series Power Venter for controlling Natural Gas or L.P. Gas draft induced appliances with a 24 VAC Gas Valve and a 30-millivolt controlled Natural or L.P. Gas Water Heater.

ITEMS INCLUDED IN KIT:

- 1- Junction box with mounted pressure switch and post purge timer
- 1- Fan control gas pressure switch with built in post purge option
- 1- 2 ft. length of 1/4" aluminum tubing
- 1- 1/8" NPT x 3" pipe nipple
- 1- 1/8" NPT x 1/4" OD tubing elbow
- 1- 1/8" NPT pipe tee
- 1- TCA-1 Thermocouple Adaptor (CK-91F)
- 1- TCA-2 Left Handed Thermocouple Adaptor (CK-91FG)
- 1- 6 ft. length of 12-2 wire
- 1- 8" jumper wire
- 2- Flexible conduit connector
- 2- GSK-3 Spillage Switch
- 1- 4" MG1 Barometric Draft Control
- 1- 1/4" tubing connector

READ THESE INSTRUCTIONS CAREFULLY AND COMPLETELY BEFORE PROCEEDING WITH THE INSTALLATION.

This device **MUST** be installed by a qualified agency in accordance with the manufacturer's installation instructions. The definition of a qualified agency is: any individual, firm, corporation or company which either in person or through a representative is engaged in, and is responsible for, the installation and operation of HVAC appliances, who is experienced in such work, familiar with all the precautions required, and has complied with all the requirements of the authority having jurisdiction.

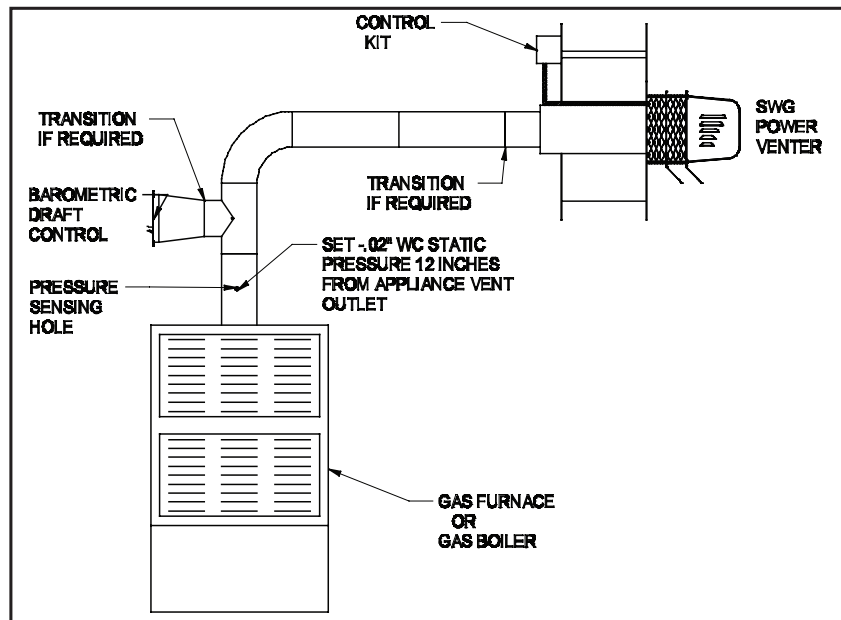
Please retain these instructions after installation.

Installed By: _____ Phone: _____ Installation Date: _____



FIELD CONTROLS

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Typical Vent System Layout

MOUNTING JUNCTION BOX

The junction box can be mounted at the venter or remotely mounted away from the venter.

(See Figure 1 & Figure 2)

1. Remove one of the knockouts from the side of the junction box where the pressure switch is mounted. Install the flexible conduit connector onto the CK-91F junction box and secure with fastening nut. If remote mounting the CK-91F junction box, mount the flexible conduit connector onto a 2" x 4" installer supplied junction box.
2. Fasten the flexible conduit from the SWG Venter into the conduit connector. Mount the CK-91F junction box or installer supplied junction box onto the wall or floor joist without straining the flexible conduit. Fasten the CK-91F junction box through the four dimpled locations on the base of the box. (See Figure 3)

PRESSURE SWITCH SENSING TUBE INSTALLATION

1. Attach the 1/4" tubing connector to the pressure tube on the SWG Venter. (See Figure 3)
2. Connect the supplied 1/4" aluminum tubing to the tubing connector. Route the tubing to the CK-91F junction box and connect the tubing to the pressure switch. When routing the tubing, avoid kinking the tubing by bending the tubing too sharply.

For remote mounted CK-91F Junction Box, use a 1/4" OD copper, aluminum or plastic tubing and route the tubing to avoid contact with any heat source.

DRAFT CONTROL INSTALLATION

CAUTION: This draft control is shipped as a single acting draft control. If the draft control is not being used on a gas draft induced furnace, remove the gate stop on the draft control ring before installing.

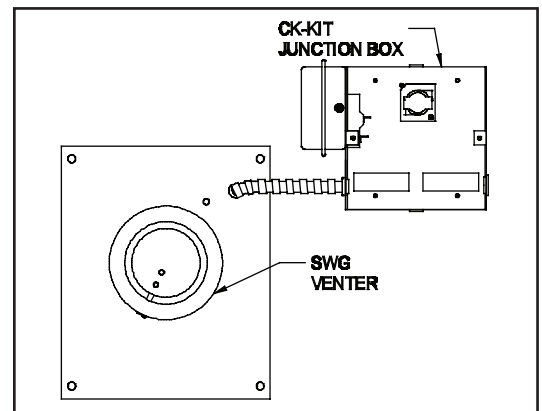


Figure 1

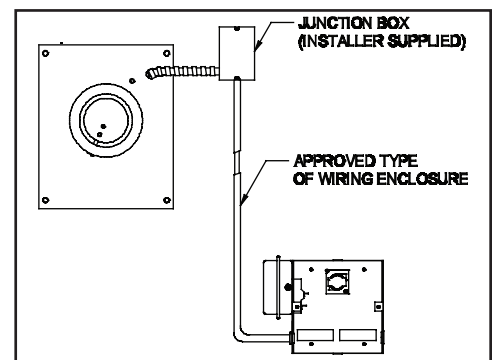


Figure 2

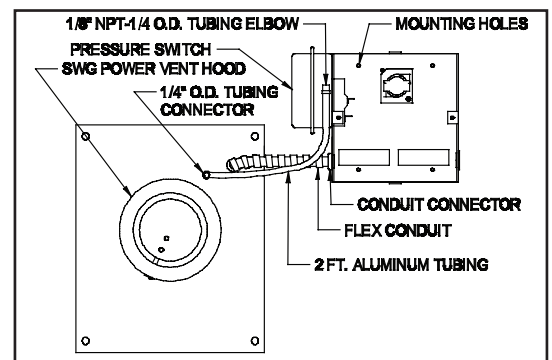


Figure 3

COLLAR INSTALLATION

This control is shipped with a collar patterned to fit a single wall round vent pipe. To attach this collar to the flue, See Figure 4 and follow the instructions below.

1. Bend outward the two ears at the front corners of the collar. Bend 90 degrees, $\frac{1}{4}$ " behind the single hole on the straps.
2. Insert clamping screw in ears on collar and bolt the remainder of the collar together.
3. Hold the collar against the side of the flue in the exact position it is to be installed (shown by dotted lines) and mark the outline of the collar on the flue.
4. Cut a hole in the flue about $\frac{1}{2}$ " inside of this outline.
5. Make a series of cuts about $\frac{1}{2}$ " apart from the edge of this hole to the outline marks.
6. Strap the collar to the flue pipe.
7. Bend the tabs formed by the series of cuts outward against the inside of the collar to make a tight joint.
8. Insert the draft control. (See Draft Control Installation and Adjustment Section.)

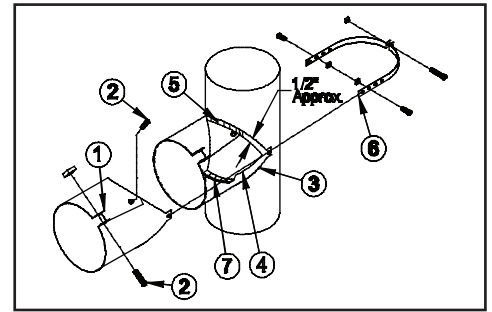


Figure 4

DRAFT CONTROL INSTALLATION IN TYPE B VENT PIPE

CAUTION: DO NOT use the supplied collar when mounting draft control to Type B Vent Pipe. Install by using a Type B Vent Pipe Tee.

1. Install a vent pipe reducer or increaser into the inner pipe and fasten using sheet metal screws. (See Figure 5)
2. The opening of the Type B Vent Tee, at the draft control mounting location, should be sealed with a high temperature sealant or equivalent.
3. Refer to Draft Control Installation Section.

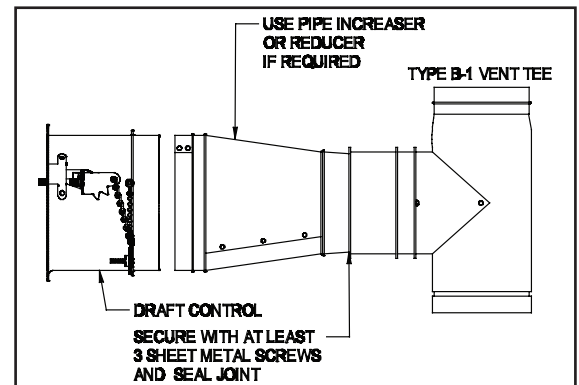


Figure 5

DRAFT CONTROL INSTALLATION AND ADJUSTMENT

1. Insert the draft control into the collar or tee. The front face of the control **MUST** be plumb and the bearing surfaces **MUST** be level whether the control is on a horizontal, vertical or sloping flue pipe.
2. Use a spirit level and level accurately. (See Figure 5) Secure the control in the collar by tightening the clamping screws. If a tee is used or a collar is supplied locally, the control may be held in place by sheet metal screws.

ADJUSTING THE DRAFT CONTROL WITH 4" MG1

The control **MUST** be adjusted to the desired draft setting by adding or removing the washer-type weights supported by the two chains on the side of the draft control. (See Figure 6) **DO NOT** move the weight attached directly to the gate, this is used only for balancing at the factory.

WHAT DRAFT SETTING TO USE

When adjusting the control, two things are essential;

1. The burner must be operating for at least 10 minutes to obtain maximum chimney draft.
2. An analysis of the flue gases is necessary to determine the percentage of CO_2 and check for presence of CO .

Refer to the appliance instructions and/or to the local gas company for the proper CO_2 readings and allowable CO levels. A rule of thumb for draft setting is between .01" to .03" of water column draft at the appliance outlet. (Check equipment requirement.)

Changes in the adjustment of the 4" MG1 control should be made by adding or removing the washer-like weights (supplied with the control) to or from the weight holder chain assembly. After the control is adjusted, its action will be entirely automatic, the gate will open or close by itself to correct for changes in the draft that occur in the chimney.

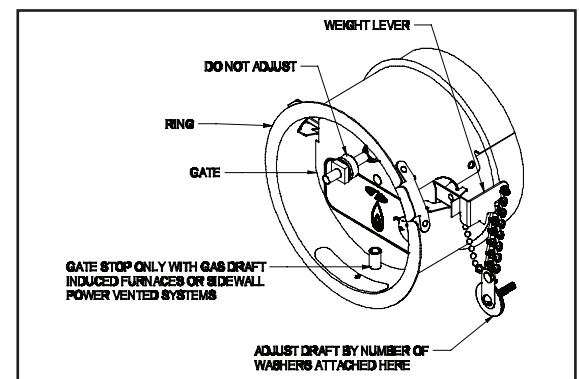


Figure 6

ADJUSTMENTS

PROVING SWITCH ADJUSTMENTS

After proper airflow is established, the pressure switch adjustment is made by turning the pressure switch adjustment screw clockwise (See Figure 7) until burner operation stops. Turn the adjustment screw counterclockwise until burner ignites. Turn the adjustment screw an additional $\frac{1}{4}$ to $\frac{3}{4}$ turn counterclockwise to ensure adequate switch adjustment.

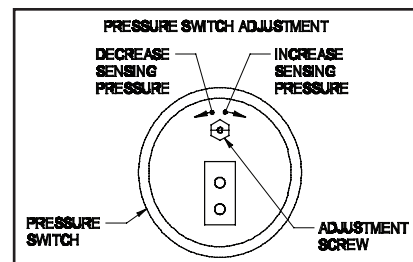


Figure 7



WARNING: Failure to properly adjust the pressure switch as specified above could lead to improper operation of the pressure switch which will result in a hazardous condition and bodily harm!

THERMOSTAT HEAT ANTICIPATOR ADJUSTMENT

After venting kit installation and checkout, check the amperage current draw through the thermostat circuit and adjust the thermostat anticipator accordingly.

INSTALLATION OF GAS PRESSURE SWITCH

CAUTION: Check gas control valve pressure. Pressure **MUST NOT** exceed 14" WC pressure.

1. Remove pressure tap plug in gas valve. (See Figure 8) **NOTE:** If installing on an existing appliance, shut off gas supply to gas valve before plug removal.
2. Replace the pressure tap plug with the $\frac{1}{8}$ " pipe nipple and pipe tee. Install pressure tap plug at the bottom of the pipe tee. (See Figure 9)
3. Install the gas pressure switch into the side of the pipe tee. The gas pressure switch is supplied with a restrictor orifice in the inlet and outlet ports. With these orifices in place, the switch does not need to be vented. This feature complies with current ANSI standards for gas regulators. (See Figure 10).

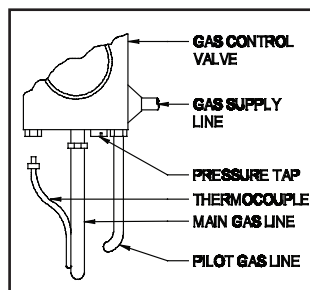


Figure 8

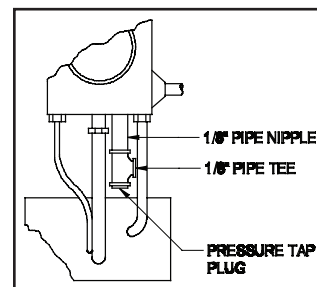


Figure 9

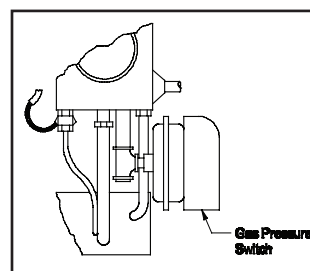


Figure 10

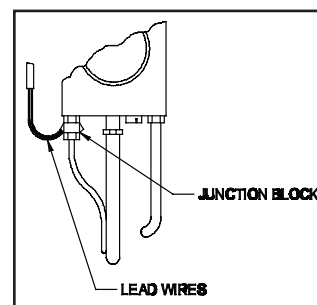


Figure 11

CAUTION: If for any reason the system has shut down during operation, the cause of the system failure should be investigated and corrected before resetting the safety switch and restarting the system.

DRAFT HOOD SAFETY SWITCH

INSTALLATION PROCEDURE

NOTE: 12 ga. wire should be used when wiring safety spillage switches, to reduce the voltage drop in the thermocouple circuit.

1. Remove the thermocouple from the gas control valve. (See Figure 8)
2. Thread the junction block into the thermocouple port and thermocouple into the bottom of the junction block. Connect lead wire from the junction block to the jacketed lead wires or wire enclosed in an accepted wiring enclosure. (See Figure 11)

NOTE: Draft spillage switches should be mounted 90 degrees apart, and mounted opposite from the vent outlet direction. (See Figure 12)

3. Mount the two spillage switches onto the draft hood and connect inside terminals of switches with jumper wire. Connect outside terminals to lead wires which are connected to the thermocouple junction block. (See Diagram A)
4. Route jacketed lead wires or accepted wiring enclosure on the outside of the water heater enclosure. Secure them to the enclosure with an accepted hold down tab. Keep wiring away from any HOT surface area.

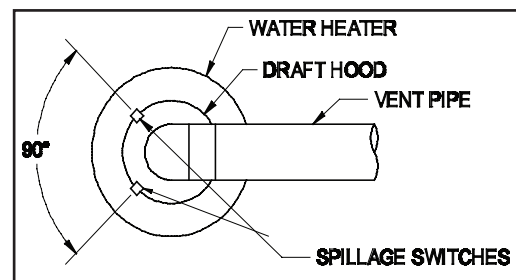


Figure 12

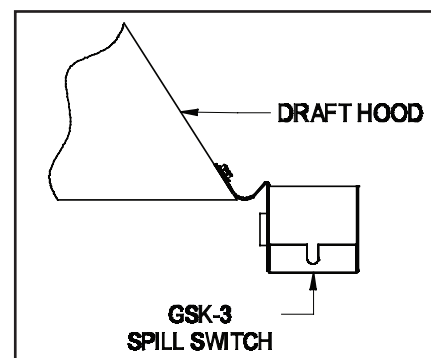


Figure 13

WIRING

CAUTION: Disconnect electrical power when wiring power venter.

Wire the venter motor and controls in accordance with the National Electrical Code, manufacturer's recommendations and/or applicable local codes. **UNITS MUST BE GROUNDED.** Check ground circuit to make certain that the unit has been properly grounded. The wiring should be protected by an overcurrent circuit device rated at 15 amperes. **CAUTION** must be taken to ensure that the wiring does not come into contact with any heat source. All line voltage and safety control circuits, between the venter and the appliance, **MUST** be wired in accordance with the National Electrical Code for class one wiring or equivalent methods. Route the venter motor and control wiring with an appropriate wiring method. Refer to Wiring Diagrams A and B.

LOW VOLTAGE WIRING INSTRUCTIONS FOR BOILERS AND WARM AIR FURNACES

1. With boilers, locate terminal on spark ignition module or gas valve (if standing pilot) which would normally be 24 volts hot on a call for heat. With spark ignition systems, this terminal could be TH-W, 24 V, THS or T1 depending on the spark ignition control.
2. With warm air furnaces, locate terminal W in furnace junction box.
3. Remove wire from this terminal and reroute to T1 on CK-91F.
4. With boilers, connect T3 on CK-91F to hot side of gas valve (if standing pilot) or to terminal TH-W, 24 V, THS or T1 if spark ignition.

NOTE: Remember, the correct terminal is the one that would normally be hot on a call for heat.

5. With warm air furnaces, connect T3 on CK-91F to terminal W in furnace junction box.
6. Connect T2 on CK-91F to a 24 volt neutral where convenient.

LINE VOLTAGE WIRING INSTRUCTIONS

1. Connect 120 volts neutral hot power source wire to terminal L1 on CK-91F.
2. Connect 120 volts neutral power source wire and white wire from venter motor to terminal N on the CK-91F.
3. Connect black wire from venter motor to terminal M on the CK-91F.

Refer to the SWG Venter installation instructions for setting system airflow.

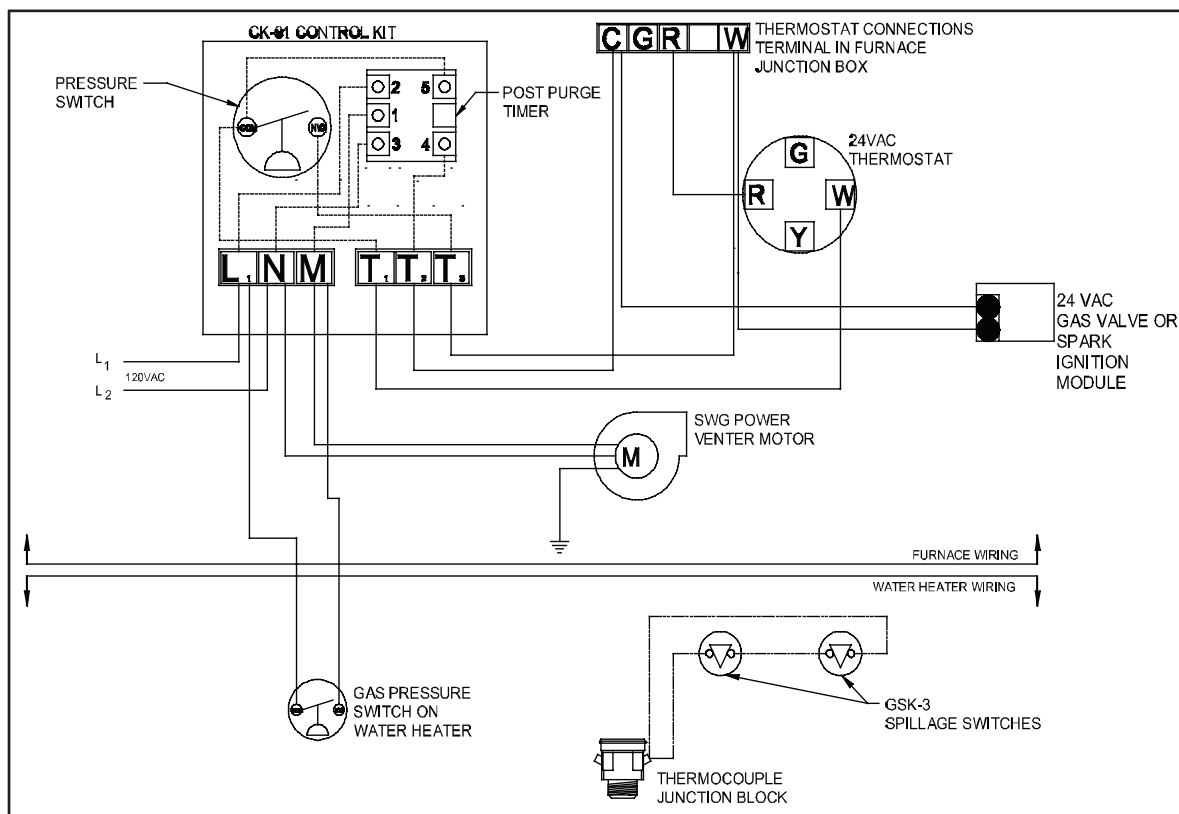


Diagram A

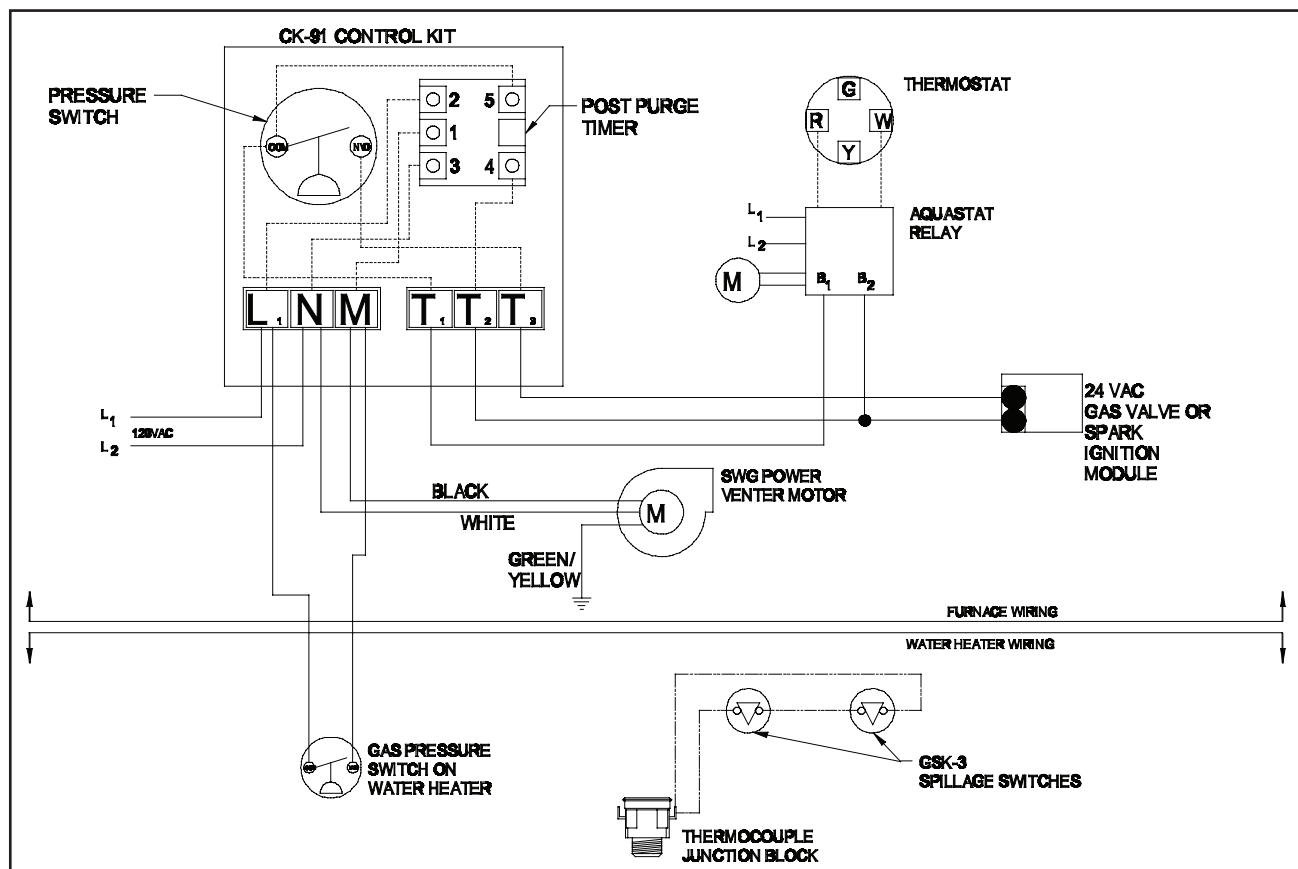


Diagram B

INTERNAL WIRING FOR CK-CONTROL KIT: DIAGRAM A & B	
L1 to 1 on timer	T2 to timer relay base
M to 3 on timer	T3 to N/O on pressure switch
T1 to common on pressure switch	Timer base to common on pressure switch

SYSTEM CONTROL CHECK OUT PROCEDURES

For furnaces or boilers, adjust the thermostat to call for heat and observe the power venting system for proper operation sequence. (Repeat if necessary)

1. Thermostat calls for heat.
 - a. Relay is energized and venter motor starts.
 - b. Pressure switch closes and burner starts.
 - c. Thermostat is satisfied, the burner stops.
 - d. This starts the post purge cycle. Purge time 1 to 2 min.
 - e. While system is operating, disconnect power to the venter motor. This should open the pressure switch contacts and stop burner operation.

PRESSURE SWITCH FOR WATER HEATER

1. Follow water heater manufacturer's instructions to light pilot. Turn the gas control valve to the ON position. Then adjust the thermostat to call for heat, which will energize the venter motor. (May see a 1 to 8 sec. delay of venter motor)
2. Turn gas control valve to the PILOT position, which will start a 1 to 3 min. post purge of the venter motor.
3. Repeat Step 1 and 2 to ensure proper operation.

SPILLAGE SWITCHES

1. Allow the water heater to heat up to operating temperature, then disconnect the power to the gas pressure switch.
2. Adjust the thermostat to call for heat with the venter inoperative. Allow approximately 2 minutes of flue gas spillage for the spillage switches to sense the spillage and disrupt the thermocouple circuit, halting the gas flow to the pilot and burner.
3. Wait 2 to 3 minutes. Reset the spillage switches and light the pilot, then perform a second safety spillage test (Steps 1 and 2).

CAUTION: If for any reason the system has shut down during operation, the cause of the system failure should be investigated and corrected before resetting the safety switch and restarting the system.

TROUBLE SHOOTING HINTS

1. Venter does not activate when thermostat calls for heat.
 - a. Check wiring.
 - b. Check gas pressure switch for continuity across terminals when gas valve is pressurized.
 - c. Check gas pressure.
2. Flue gas odor:
 - a. Check system draft.
 - b. Check for negative pressure in building.
3. Pilot will not stay lit on water heater:
 - a. Solder all spillage switch wire terminal connections.
 - b. Check reset buttons on spillage switches.

REPAIR AND REPLACEMENT PARTS

MODEL	PART NUMBER
Gas Pressure Switch	46284200
GSK-3 Spillage Switch	46086400
Post Purge Timer	46282800
Pressure Switch	46083000
TCA-1 Thermocouple Adaptor	46082700
TCA-2 Left Handed Thermocouple Adaptor	46429900

WARRANTY

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